



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D500-572-013
Job Sheet 174502



001771

Part No: D500-572-013

Job Qty: 1 ea

Part Name: MD500N Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/11/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A1 IPP Rev A 06.09.25 New issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/11/18	0.00	0.00	Start Up Stores/Pkg-1		MAR 20 2018
110	Packaging	1 pcs		4/11/18	0.00	0.00	Packaging1-5		APR 11 2018
120	QC	1 pcs		4/11/18	0.00	0.00	QC4		Smb
125	DC	1 pcs		4/11/18	0.00	0.00	DC		Smb
130	Packaging	1 pcs		4/11/18	0.00	0.00	Packaging3-2		Smb
140	QC21-FG	1 Ea		4/11/18	0.00	0.00	QC21		APR 12 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Photocopy bluefile and create labels per PPP D500-572-013 CHG006

130 - Identify and pack for shipping as per PPP D500-572-013 LOCATION: FG012

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	8 Ea (8 ea)	90-Start up Operation	5045860
D2182B050	Clamp Cushion Black 5.0 " Long	4 Ea (4 ea)	90-Start up Operation	5048299
D2274	Radius Block	8 Ea (8 ea)	90-Start up Operation	504567
D2438	Clamp	4 Ea (4 ea)	90-Start up Operation	5048249
D2529	Washer	8 Ea (8 ea)	90-Start up Operation	5049349
D2995	Bearpaw, 500	2 Ea (2 ea)	90-Start up Operation	5045661
MS21042L4	Nut	8 Ea (8 ea)	90-Start up Operation	5045901
NAS1149D0463J	Washer	8 Ea (8 ea)	90-Start up Operation	5045845

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-13A	8	656	0
	D2182B050	4	140	0
	D2274	8	36	0
	D2438	4	95	0
	D2529	8	2,766	0
	D2995	2	4	0
	MS21042L4	8	3,046	0
	NAS1149D0463J	8	4,002	0



Container No: S053012



Part: D500-572-013

Job No: 174502

Serial No/Batch: S053012

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/20/18

Part Specifications

Specifications could not be found.

Plex 3/19/18 11:39 AM dart.quirion.sonia



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001771	S052767	AN4-13A	Bolt	S045860	ST344	8
001771	S052761	D2182B050	Clamp Cushion Black 5.0 " Long	s048299	ST639	4
001771	S052743	D2529	Washer	S019348	ST008	8
001771	S052739	MS21042L4	Nut	S045901	ST303	8
001771	S052738	NAS1149D0463J	Washer	S045845	ST263	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/19/18 2:16 PM Dart.joly,jocelyne

REFERENCE ONLY

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-572-011 Bearpaw Installation	8.5 lb 3.86 kg	0.0 in 0.0 m	0.0 lb-kgr 0.0 m-kgr	130 in 3.30 m	1105 in-lb 12.74 m-kgr
D500-572-021 Narrow Bearpaw Installation	7.5 lb 3.41 kg	0.0 in 0.0 m	0.0 lb-kgr 0.0 m-kgr	130 in 3.30 m	975 in-lb 11.25 m-kgr
D500-572-013 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kgr 0.0 m-kgr	128 in 3.25 m	1459 in-lb 16.80 m-kgr
D600-572-015 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kgr 0.0 m-kgr	122 in 3.10 m	1391 in-lb 16.03 m-kgr

5. PARTS LIST

Qty D500 -572 -011	Qty D500 -572 -021	Qty D500 -572 -013	Qty D600 -572 -015	Part Number	Description
X				D500-572-011	BEARPAW INSTALLATION
	X			D500-572-021	NARROW BEARPAW INSTALLATION
		X		D500-572-013	BEARPAW INSTALLATION
			X	D600-572-015	BEARPAW INSTALLATION
2				D2435	BEARPAW
	2			D2671	BEARPAW
		2		D2995	BEARPAW
			2	D2996	BEARPAW
4	4	4		D2182B050	RUBBER CUSHION
			4	D2182B060	RUBBER CUSHION
8	8	8	8	D2274	RADIUS BLOCK
4	4	4		D2438	CLAMP
			4	D2519	CLAMP
8	8	8	8	D2529	WASHER
		8	8	AN4-13A	BOLT
8	8			AN4-15A	BOLT
8	8	8	8	AN960JD416	WASHER
8	8	8	8	MS21042L4	NUT (OR MS21042-4)
2	2			QS200M44S	CLAMP
			4	QS100M24S	CLAMP

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Revision: A

Date: 01.02.21